

Cimon CM3 Series

Supported Series: Cimon CM3 Series

Website: <http://www.kdtsys.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Cimon CM3 Series		
PLC I/F	RS232	RS232/RS-485 2W	
Baud rate	9600	9600 ~ 115200	
Data bits	8	7,8	
Parity	None	None,Even,Odd	
Stop bits	1	1,2	
PLC sta. no.	255	0 ~ 255	

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	DDh	0 ~ 63f	
B	Y	DDh	0 ~ 63f	
B	M	DDDh	0 ~ 511f	
B	K	DDDh	0 ~ 255f	
B	L	DDDh	0 ~ 255f	
B	F	DDDh	0 ~ 127f	
B	D_Bit	DDDDh	0 ~ 9999f	
B	T	DDD	0 ~ 511	
B	C	DDD	0 ~ 511	
B	Q	DDDh	0 ~ 511f	
W	D	DDDD	0 ~ 9999	
W	S	DD	0 ~ 99	
W	TS	DDD	0 ~ 511	
W	TC	DDD	0 ~ 511	
W	CS	DDD	0 ~ 511	
W	CC	DDD	0 ~ 511	
W	Z	DDDD	0 ~ 1023	
W	R	DD	0 ~ 15	

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

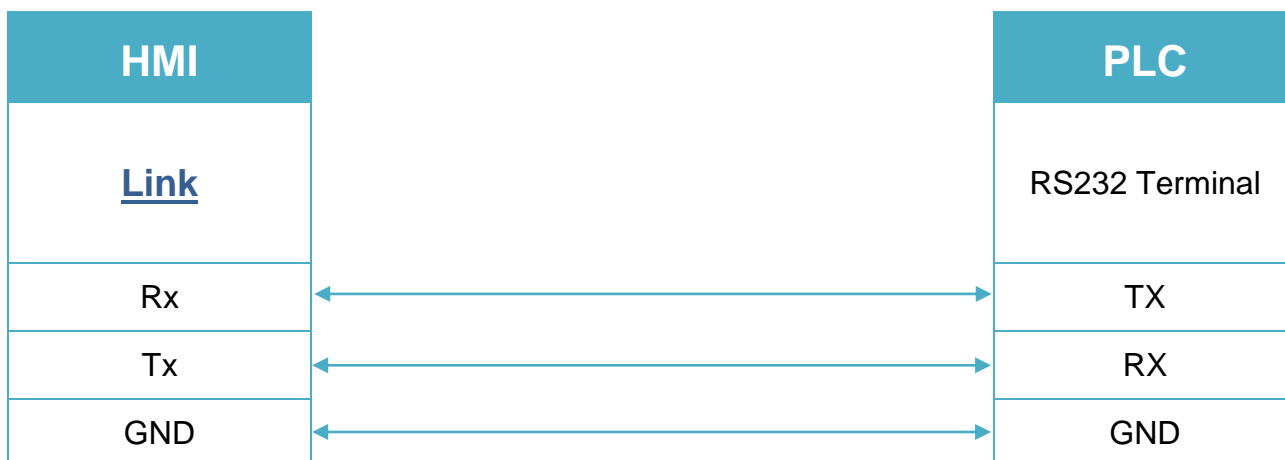


Diagram 2

RS-485 2W

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